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Category: Skincare

**MD1-038: Clear Eye Primer**

Ingredient	INCI	Supplier	W/W%
<b>Phase A (NuLastic)</b>			
NuLastic Slip DM-6	Dimethicone (and) PEG-10 Dimethicone/Vinyl Dimethicone Crosspolymer	Alzo International	77.5
Organic Coffee Bean CO2 Extract	Coffea Arabica (Coffee) Seed Extract	Eden	0.3
Glycerin 99.7%	Glycerin	Alzo International	11
<b>Phase B (aqueous)</b>			
DI Water	Water	--	10.6
Caffeine Anhydrous	Caffeine	Brenntag	0.1
Troycare BD55	DMDM Hydantoin	Troy	0.5
<b>Total</b>			<b>100.0</b>

**Manufacturing Procedure:**

- 1) In a beaker, add Phase A and mix until elastomer is smooth
- 2) In side beaker, add Phase B and mix until fully dissolved.
- 3) Slowly add Phase B to Phase A, making sure there is no water pooling, and mix until homogenous.

**Alzo Ingredient Benefits:**

**NuLastic Slip DM-6** – Silicone elastomer with PEG crosslinking that allows incorporation of water & water compatible ingredients, such as glycerin.